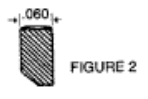
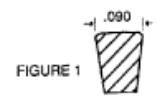


When ordering replacement piston ring assemblies, refer to Notes listed below:
 NOTE #1 The enclosed assemblies contain 12 Keystone piston rings as shown in figure 1.
 NOTE #2 The enclosed assemblies contain 6 Keystone piston rings (top) as shown in figure 1 and 6 Rectangular piston rings (bottom) as shown in figure 2.



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	8745A 5	CRANKSHAFT ASSEMBLY	1		
2	30	67923	BEARING, Ball (LOWER)	1		
3	53	67446	RING	1		
4	43	99727A 1	DRIVE GEAR	1	(OIL INJECTION)	
5		54196A 6	CARRIER ASSEMBLY	1		
6		65800	PACKING	1		4,2
7	39	67377	RING, SEALING	AR	(.124 THICK)	
7	39	78633	RING, SEALING	AR	(.139 THICK)	
8	31	88903	ROLLER BEARING	2		
9	53	67444	RETAINING RING	2		
10	31	67445	ROLLER BEARING	2		
11	765	7441A 3	PISTON	3	(STARBOARD-STANDARD)	
11	765	7443A 2	PISTON	AR	(STARBOARD - .015 O.S.)	
11	765	7445A 2	PISTON	AR	(STARBOARD -.030 O.S.)	
11	765	7442A 3	PISTON	3	(PORT-STANDARD)	
11	765	7444A 2	PISTON	AR	(PORT -.015 O.S.)	
11	765	7446A 2	PISTON	AR	(PORT -.030 O.S.)	
12	39	78807A12	PISTON RING	1	(SEE NOTE #1 ON ILLUSTRATIC	
12	39	93481A12	PISTON RING	1	(SEE NOTE #2 ON ILLUSTRATIC	
12	39	78918A 4	PISTON RING	1	(.015 O.S.)	
12	39	85636A 4	PISTON RING	1	(.030 O.S.)	
13	40	52035	RING, Lock	12		
14	636	8119A 5	CONNECTING ROD ASSEMBLY	6		
15	10	93886	SCREW, (.3125-28 X .875)	12		
15	10	76349	SCREW, (.3125-24 X 1.00)	12		
16	12	47247	WASHER	12		
17	31	17514A 1	BEARING KIT	6		
18	29	67483	NEEDLE BEARING	174		
-	27	90484A88	GASKET SET	1	SN# ME-6042946/MA-6038681 &	
-	27	79583A81	GASKET SET	1	SN# 5866777 THRU 6042945	
-		NLA	No Longer Available, Gasket Set	1	(Service Bulletin 81-8) SN# ME-58	3